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RBW6205G06231-3G
Job Sheet 186963



Part No: RBW6205G06231-3G

Job Qty: 1 ea

Part Name: AW139 Main Rotor Flanged Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G06231-3G Rev.1 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-4		58	DAS
100	Small Fab	1 pcs	12/14/18	12/14/18	0.00	0.10	Small Fab-9		9-89	58 DAS
110	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC5		9-89	30 DAS
130	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		DAS	9-89
140	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21		21	DEC 21 2018

Part Op 100 - 1-Glue -11 to top foam. 2-Glue foam to case. 3-Pack case.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G08031-3G	Main Rotor Flanged Bushing Removal Tool	1 Ea (1 ea)	90-Start up Operation	S137793
RBW6205G08131-3G	Main Rotor Flanged Bushing Install Tool	1 Ea (1 ea)	90-Start up Operation	S132983
APP-1300-E	Case	1 Ea (1 ea)	100-Small Fab	S128712
RBW6205G06231-3G-11	Inside Placard	1 Ea (1 ea)	100-Small Fab	S137885
RBW6205G06231-3G-7	Bottom Foam use in case APP-1300-E	1 Ea (1 ea)	100-Small Fab	S128714
RBW6205G06231-3G-9	Lid Foam use in case APP-1300-E	1 Ea (1 ea)	100-Small Fab	S128713

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6205G08031-3G	1	0	0
	RBW6205G08131-3G	1	0	0
100-Small Fab	APP-1300-E	1	2	0
	RBW6205G06231-3G-11	1	0	0
	RBW6205G06231-3G-7	1	1	0
	RBW6205G06231-3G-9	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

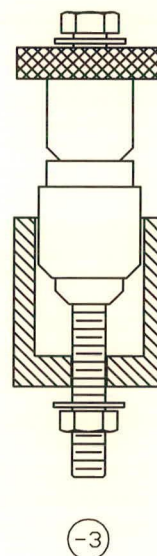
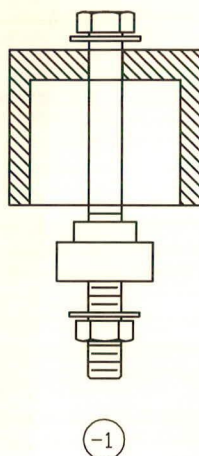
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
				OTHER :							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	BROKE OUT INTO INDIVIDUAL TOOLS & LISTED EACH TOOL IN BOM PER RW.	4/7/11	RJC	
1	CH'D -7 FOAM CUT OUT FOR RBW6205G08131-3G FOR A BETTER FIT PER S.E.	3/7/12	RJC	SE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 186963 MW
1871-27

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	M/R FLANGED BUSHING REM.		RBW6205G08031-3G	1
			-3	1	M/R FLANGED BUSHING INST.		RBW6205G08131-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1300-E BLACK	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	5.00 x 7.18 x 9.34 I.R. SPECIALTY	2
		B/O	-9	1	LID FOAM	C200 FLAT, BLACK	1.23 x 7.12 x 9.16 I.R. SPECIALTY	3
		B/O	-11	1	INSIDE PLACARD	PLASTIC	1/16 x 3-1/2 x 6 MCKENZIE LASER	4

ASSY -9
ASSY -1

RED BARN MACHINE	
TITLE M/R FLANGED BUSHING R&R	
DWG NO. RBW6205G06231-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-24-10
SHEET 1 of 4	
DRAWN BY: CLOUGH APPROVED: <i>D Wed</i> HEAT TREAT FINISH SPEC USED ON MODEL AW139	

DART
AEROSPACE

Container No: S139531



Part: RBW6205G06231-3G

Job No: 186963

Serial No/Batch: S139531

Revision: 1

Inspector:

Exp Date:

Instructions:

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Date: 12/20/18